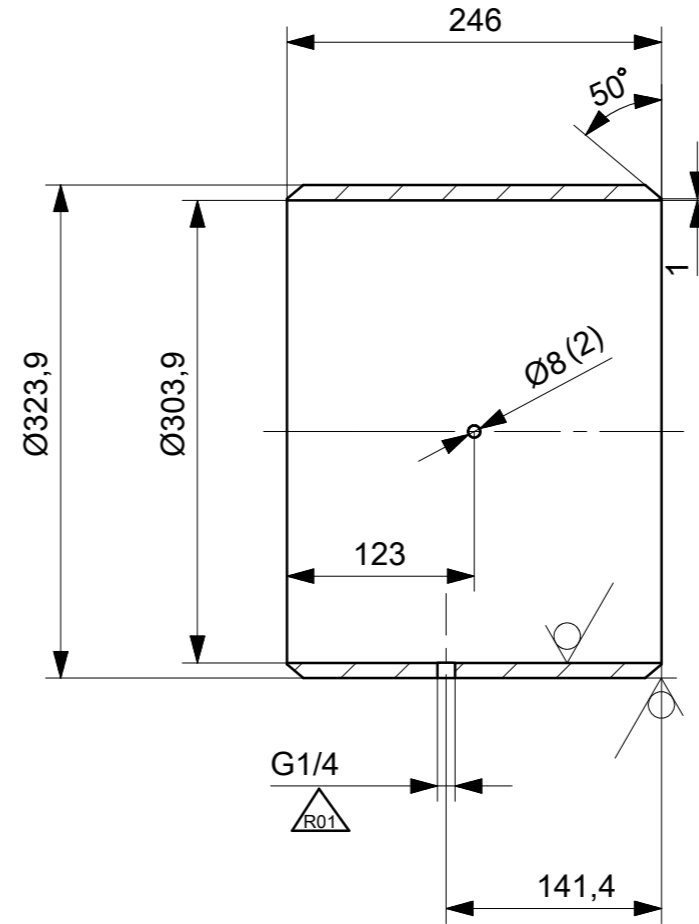



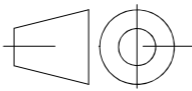
SECTION A-A



Machined from stocking pipe
according to UNI EN 10210-02
Diameter = 323.9 mm
Thickness = 10 mm

ISO 13920 Welded Construction	ISO 2768 General Tolerance		TS 12708 Steel Casting	
	<1000	6,0	0,8	
	<630	4,0	0,7	
	<400	3,0	0,6	
	<250	3,0	0,4	
	100	2,0	0,3	
	40	1,5	0,2	
	L mm	Raw	Form	
	Nom. Size		Class	
	<4000	2,0	0,4	
	<2000	1,2	0,4	
	<1000	0,8	0,3	
	<400	0,5	0,3	
	30-120	0,3	0,2	
	2-30	0,2	0,1	
	L mm	m ±	K ±	
	Nom. Size		Class	
	>20000	9,0	8,0	
	<20000	8,0	7,0	
<16000	7,0	6,0		
<12000	6,0	5,0		
<8000	5,0	4,0		
<4000	4,0	3,0		
<2000	3,0	2,0		
<1000	2,0	1,5		
<400	1,0	1,0		
30-120	1,0	0,5		
2-30	1,0	0,5		
L mm	A ±	E ±		
Nom. Size		Class		

Technical Specifications					
Technical Document No.					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		R01	Resim güncellenmiştir.		17.07.2024 T.ŞABA
Paint/Color		Mod. No	Modification Description		Date Sign

				S355J2H EN 10210		18.3
Item No	Designation Name of Item		Qty.	Standard Identification No Company	Material Company Code	Dimension Weight (Kg)
TYP	ISO 21920-1 ISO 8015		ISO 2553	General Tol.	ISO 2768 f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Prod.	ISO 13920 A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>	
				Cast Steel	TS 12708 Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved P.FARINA			Scale	 Turkish Railway Vehicles Industry Inc.	
Checked M.BORLO				1 : 5		
Prepared E.PINTUS						
		Pipe			EM20.24.03.51003	
Date:		Parts List No:			Sheet: 1/1	Size:A3 Rev:01